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bus operators to familiarize them on how the ECM controls various functions.

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not Operation and  
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Fuel Injection Timing -  
Check ..... 79 Every  
7500 L (2000 US gal) of  
Fuel or 250 Service  
Hours or 1 Year ...  
Refer to the Service  
Manual for the  
procedure. 2. Turn the  
aftercooler core upside-  
down in order to  
remove debris. ... Refer  
to Application Guide,  
NEHS0526 or consult  
your

**3116 and 3126  
MARINE ENGINES**

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Refer to Tool Operating Manual, NEHS0738, "Using the Injector Seating Tool " and Tool Operating Manual, NEHS0610, "Using the 128-8822 Tool Group on 3114, 3116, and 3126 Engines with Mechanical Unit Injectors (MUI)" for additional information about replacing injectors. Also, refer to Video Tape, LEVN4032, "Troubleshooting Guide for the 3100, ...

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## **3114, 3116 and 3126 Engines Caterpillar**

Ironite Products The  
Complete 3114, 3116,  
3126(2-valve) Series  
Kit with Toolbox

[451-6551-00] -

SLEEVE REMOVAL &  
INSTALLATION -

CATERPILLAR 3114,  
3116, 3126 (2-valv) Kit  
includes the following:

Sleeve Clamp

437-6551-15 Plug Tap  
(1-3/16"-12) «

437-5331-36 Plug Tap

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Guide Bushing

437-6551-40 Sleeve

Removal Tool

437-6552-30 Sleeve

Hammer Tool

Assembly 437-6995-25

Tip Expander

437-6551-21 Tip ...

## **The Complete 3114, 3116, 3126(2-valve) Series Kit with ...**

The unit injectors are tested 100% at the factory and Pop Testing may contaminate the unit injector. Before

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you install the unit injector, apply clean engine oil on the O-ring seals for ease of installation. Install the unit injector according to the procedure in the Service Manual by using 173-1530 Injector Seating Tool . Tighten the unit injector clamp retaining bolt to a torque of  $12 \pm 3$  N·m ( $9 \pm 2$  lb ft).

**Removal and**  
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## **Installation of Unit Injectors on 3114, 3116 ...**

CATERPILLAR Diesel engine 3114, 3116, 3126, 3145, 3150, 3160, 3176, 3196 Parts Catalogs, Service (workshop) Manuals, Operation and Maintenance Manuals in PDF format

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6. Place Tooling (A) under clamp (5) on the flywheel side of the injector. 7. Tooling (A) should be placed at this location in order to gently remove the injector. Use Tooling (A) to remove the injector. 8. Do not pry at location (Z) . 9. Remove the O-Ring seals (6) from the

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injector. 10. Repeat Step 3 through Step 9 for the remainder of the ...

## **Proecedure for changing the injectors on a 3126 cat engine...**

Caterpillar 3126 Engine Manual. We have a 2000 National Motorhome with a 3126 Caterpillar Engine. Does anyone know how or where we can obtain a copy of

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the Service Manual for parts and minor repairs on this engine? Thanks in advance, RV

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service manuals,  
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Caterpillar factory  
service repair shop  
manuals, parts books,  
and operator manuals  
for sale for all Cat  
engines and machines.

## **Caterpillar Labor Guide - Para Pencari Kerja**

Save yourself or your  
company time and

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money with our Cat C7 / Cat 3126 Injector Cup/Sleeve Puller and Driver set. The injector sleeve/cup puller threads into the old cups to remove them from the bore of the engine. The driver then sets the new cups into the bore where your previous cups were, reducing your labor time considerably.

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